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# Overview

• To develop and validate an automated sample preparation and analysis procedure for dried blood spots (DBS) relevant for pain management monitoring.

Automated flow-through elution of DBS cards is followed by on-line solid phase extraction (SPE) and analysis by liquid chromatography coupled to tandem mass spectrometry (LC/MS/MS).

- Selective, sensitive, accurate, and reproducible quantitation of opioids in blood using a fully automated DBS-SPE-LC/MS/MS approach.
- Our data support the potential of DBS sampling for monitoring opioids as well as other pharmaceuticals in both anti-doping and pain management regimens.

## Introduction

- · Opioids represent a highly effective class of drugs widely prescribed and used for pain management. They include natural (e.g., morphine, codeine) and semi-synthetic (e.g., oxycodone, hydrocodone) compounds. In addition to correct therapeutic use, these compounds are also abused by some pain patients and recreational drug users, as well as during athletic competition.
- Due to less-invasive sample collection, small sample volumes, and easy sample shipping and storage, DBS sampling provides advantages for doping control and pharmaceutical and clinical analyses [1, 2]. DBS sampling allows easy point-of-care as well as out-of-competition sample collection. Modern analytical instruments are capable of the sensitive measurements required for analyzing micro samples. As such, laborintensive off-line sample preparation can be considered a bottleneck of DBS analyses.
- · We present the development and validation of fully automated flowthrough elution of DBS micro samples with on-line SPE and LC/MS/MS bioanalysis used for the detection of opioids
- For this study, we selected four representative compounds covering the analytical challenges posed by the opioids (e.g., isomers).







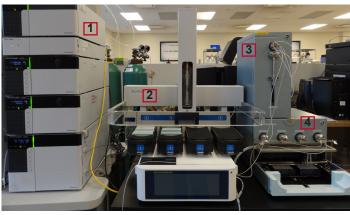


★ Indicates the location of the deuterium stable-isotope labels.

### References

[1] Henion, J., et al. Bioanalysis 2013, 5(20), 2547-2565. [2] Cox, HD., et al. Bioanalysis 2014, 6(19), 2651-2662. [3] Ooms, JA., et al. Bioanalysis 2011, 3(20), 2311-2320 [4] Verplaetse, R., et al. J Chrom B 2010, 878(22), 1987-1996.

DBS system:





colors in the text at left.)

Automated flow-through DBS elution

2 DBS card autosampler (DBSA, Spark-Holland) 3 High Pressure Dispenser pump (HPD, Spark-Holland) 10 µL of blood spotted on DBS card (Ahlstrom 226,

Perkin Elmer) and dried for ≥3 hours Internal standard (IS): Loop injection of 20 µL of IS (1 ng/mL codeine-d<sub>3</sub>,

DBS clamp diameter: 2 mm

DBS desorption: 1 mL of 0.1% ammonium hydroxide at 2 mL/min

1 mL of 0.1% ammonium hydroxide at 5 mL/min 1 mL of methanol at 5 mL/min

1 mL of 20:40:30:10 water/methanol/acetonitrile

hydrocodone-d<sub>3</sub>, morphine-d<sub>3</sub>, and oxycodone-d<sub>6</sub>)

propanol at 5 mL/min 1 mL of 0.1% formic acid at 5 mL/min

# **Automated SPE**

DBS clamp wash:

SPE system:

4 Automated SPE Cartridge Exchanger module (ACE, Spark-Holland)

HySphere C18 HD, 7 µm, 2 x 10 mm (Spark-Holland) SPE cartridge:

SPE conditioning: 1 ml of methanol at 5 ml /min SPE equilibration: 1 mL of 0.1% ammonium hydroxide at 5 mL/min

SPE load: Same as DBS desorption solvent SPE wash: 1 mL of 0.1% ammonium hydroxide at 5 ml/min

SPE elution: (A) 0.1% formic acid in 5 mM ammonium formate

5 to 100% B in 3 min at 0.4 mL/min, 45 °C

Same as DBS clamp wash solvents

column (2.7 µm, 2.1 x 5 mm) (Restek)

SPE wash:

LC column:

LC/MS/MS conditions

LC/MS/MS system: Nexera ultra-high performance liquid chromatography UHPLC) system (Shimadzu)

**[5]** LCMS-8050 mass spectrometer (Shimadzu) Raptor Biphenyl (2.7 µm, 2.1 x 50 mm) with guard

Same as SPE elution solvents

LC gradient: MS source:

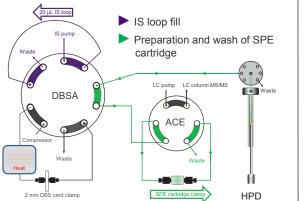
Electrospray ionization (ESI), 2 kV, using nebulizer (2 L/min), heating (5 L/min), and dry (5 L/min) gas (N<sub>2</sub>) Selected reaction monitoring (SRM) in positive mode

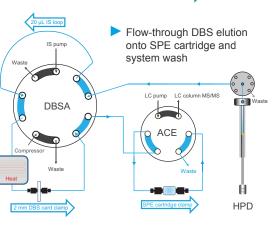
MS/MS scan mode:

# Table 1: MS/MS parameters

Analyte	рКа	logP	Q1 MH <sup>+</sup> ( <i>m/z</i> )	Quantifier SRM fragment ( <i>m/z</i> )	Qualifier SRM fragment ( <i>m/z</i> )	Retention time (min)
Morphine	8.0, 9.9	-0.1	286.1	165.1	201.1	1.4
Codeine	8.0	0.6	300.1	165.1	215.1	2.0
Oxycodone	9.0	0.7	316.1	241.1	256.1	2.1
Hydrocodon	e 8.9	NA	300.1	199.1	171.1	2.2

# Figure 1: Schematic drawing of work flow (Colors in the schematic drawing below correspond to





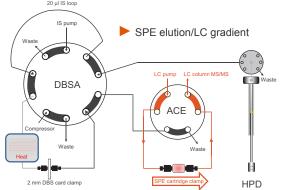


Figure 2: Flow-through DBS elution



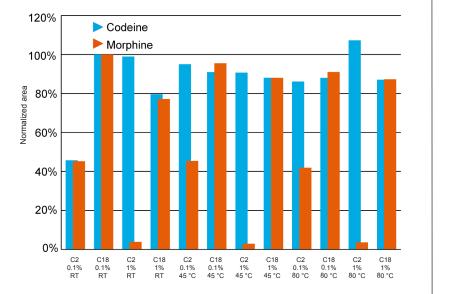
online DBS autosampler. A 2-mm area was desorbed from a spot and loaded onto the SPE cartridge by flow-through elution with 1 mL of 0.1% ammonium hydroxide. A blank part of the card (left of the spot) was clamped for washing afterward to minimize carryover.

# **Method Optimization**

- A variety of SPE cartridges are available to use on the ACE system [3]. Initially, mixed-mode SPE (cation exchange) was preferred as it provides orthogonality to reversed-phase LC. Moreover, elution of basic compounds from these SPE cartridges requires a high pH, in turn providing so called "wrong-way ionization" and more retention on the LC/MS/MS [4]. However, SPE elution was only achieved after pumping a high percentage of organic solvent, making chromatographic separation of the isomers impossible. Moreover, some band broadening was observed, caused by the 10-µm SPE particles.
- C18 and C2 SPE cartridges (particle size 7 μm) were tested. No organic solvent was used in the DBS desorption/SPE loading solvent as 5% already results in loss of SPE loading. The composition of the solvent, volume, flow rate, and temperature used during DBS desorption/SPE were optimized (see Figure 3).
- · Several wash steps, flushing both the DBS clamp and SPE cartridge, were necessary to minimize carryover. Moreover, this allows for re-use of the SPE cartridges.
- Three different LC columns were evaluated to determine which provided the best peak shape, separation, and sensitivity for the four analytes (see Figure 4).

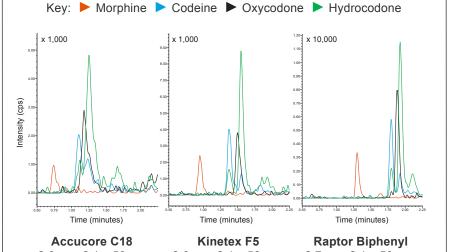
Figure 3: DBS desorption/SPE load optimization

Compared: C2 vs. C18 SPE cartridges; 0.1% vs. 1% ammonium hydroxide Room temperature (RT) vs. 45 °C vs. 80 °C



## Figure 4: LC column optimization

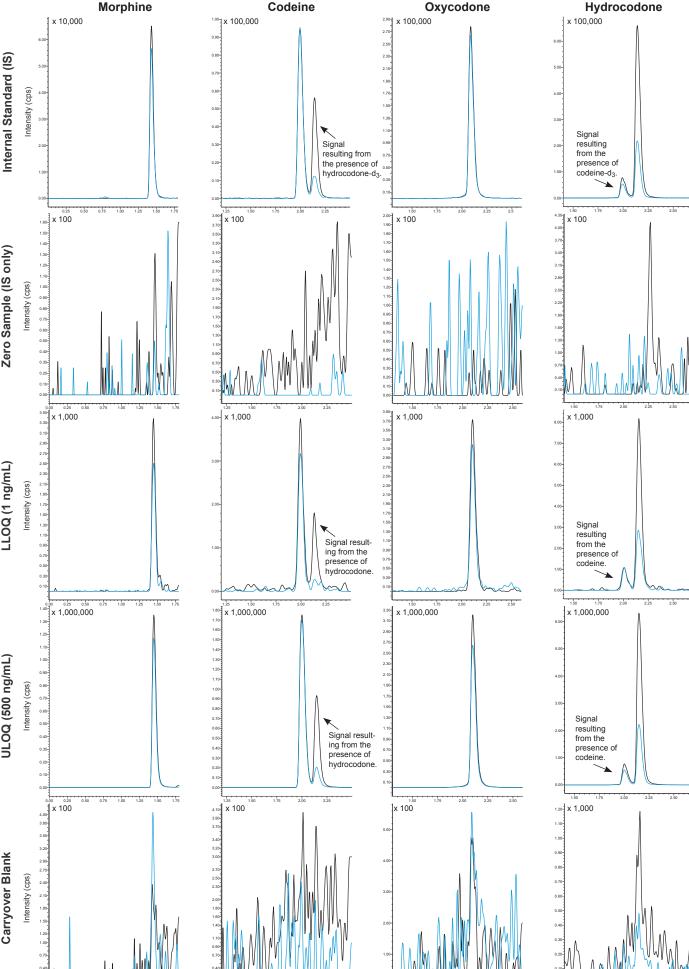
Blood spiked at the lower limit of quantitation (LLOQ) was spotted onto a DBS card, extracted, and analyzed for the four analytes using three different LC columns. Note: No guard column was used.



2.7 µm, 2.1 x 50 mm 2.6 um. 2.1 x 50 mm 2.6 um. 2.1 x 50 mm (Thermo) (Phenomenex) (Restek)

## Method Validation

The sensitivity, selectivity, linearity, accuracy and precision, stability, and lack of carryover of the method were demonstrated for morphine, codeine, oxycodone, and hydrocodone (see Tables 2, 3, and 4). Representative chromatograms for the four analytes are shown below. Chromatogram key: ▶ Quantifier SRM ▶ Qualifier SRM



### Table 2: Linearity

Therapeutic range (ng/mL blood)	Toxic range (ng/mL blood)	Calibration range (ng/mL blood)*	R <sup>2*</sup> (quadratic regression, 1/x <sup>2</sup> )
10 to 100	>100	1 (LLOQ) to 500 (ULOQ)	0.998
10 to 200	>250	1 (LLOQ) to 500 (ULOQ)	0.998
10 to 100	>200	1 (LLOQ) to 500 (ULOQ)	0.995
10 to 50	>100	1 (LLOQ) to 500 (ULOQ)	0.997
	range (ng/mL blood) 10 to 100 10 to 200 10 to 100	range (ng/mL blood) Toxic range (ng/mL blood)   10 to 100 >100   10 to 200 >250   10 to 100 >200	range (ng/mL blood) Toxic range (ng/mL blood) Calibration range (ng/mL blood)*   10 to 100 >100 1 (LLOQ) to 500 (ULOQ)   10 to 200 >250 1 (LLOQ) to 500 (ULOQ)   10 to 100 >200 1 (LLOQ) to 500 (ULOQ)   10 to 50 >100 1 (LLOQ) to 500 (ULOQ)

LLOQ: Lower limit of quantitation ULOQ: Upper limit of quantitation

## Table 3: Matrix inter-lot accuracy and precision

	LL	OQ	ULOQ		
Analyte	RE%	CV%	RE%	CV%	
Morphine	-1.6	14.7	13.4	8.3	
Codeine	15.4	12.9	14.4	9.9	
Oxycodone	6.7	8.5	8.9	8.4	
Hydrocodone	20.0	7.9	11.5	8.0	

Matrix effects were evaluated by analyzing six different lots of whole blood. LLOQ: Lower limit of quantitatio

RE% (relative error) = [(calculated mean – nominal value)/nominal value] x 100 CV% (coefficient of variation) = (standard deviation/mean) x 100

### Table 4: Accuracy and precision

	LLOQ QC		Low QC		Medium QC		High QC	
Analyte	RE%	CV%	RE%	CV%	RE%	CV%	RE%	CV%
Morphine	-1.4	13.4	-3.3	11.4	-1.1	10.4	0.2	8.8
Codeine	0.1	10.7	1.5	10.9	3.6	11.2	0.4	9.0
Oxycodone	7.2	7.8	3.4	9.8	6.0	9.3	4.0	8.6
Hydrocodone	2.2	7.4	11.2	10.7	10.6	8.1	5.1	6.9

Accuracy and precision were evaluated at four concentration levels (n=6 on each of three days)

## Conclusions

- An automated DBS-SPE-LC/MS/MS method for the quantitation of four representative opioids in whole blood was developed and validated over the concentration range of 1 to 500 ng/mL blood. allowing detection of subtherapeutic, therapeutic, and toxic levels.
- The total cycle time per sample was 4.5 minutes. This included wash steps allowing re-use of the SPE cartridges. Overlap between cycles of different samples is possible.
- We demonstrated the feasibility of a fully automated approach that combines simple point-of-care sample collection and on-line sample preparation with sensitive and selective detection. Our data suggest considerable potential of the presented work flow for other bioanalytical applications.

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