

Determination of Warfarin in serum using the XLC-MS mode in the Symbiosis Pharma System

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Introduction

The Symbiosis Pharma System is Spark Holland's unique solution for integrated online SPE-LC-MS automation. The system offers large flexibility in processing different types of samples selecting one of the three fully automated operational modes LC-MS; XLC-MS; AMD (Advanced Method Development). This sheet will present a study that demonstrates the capabilities of the AMD-mode to speed-up the method development. The presented results were obtained within 2 days and show a XLC-MS protocol that generated acceptable accuracy, precision and linearity over the calibration curve.

Warfarin an anti cloths agent often prescribed for patients that recently had suffered from a hart attack or have undergone heart surgery. It is sold under the commercial name "Coumadin" or "Miradon". This compound is usually measured in a sample matrix of Human Serum.

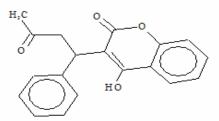


Figure 1 Warfarin

- CAS#000081-81-2
- C19H16O4
- Mw 308.34
- Physical Properties:
 - Water solubility 17 mg/L
 - Log P (Octanol-water) 2.60
 - pKA dissociation constant 5.08

Method Development

The Advanced Method Development mode in the Symbiosis Pharma systems in conjunction with the Hysphere Method Development Cartridge tray enables a quick sorbent screening for most suitable SPE cartridge and optimal wash conditions for clean-up. The following scan was obtained in less than 1hour.

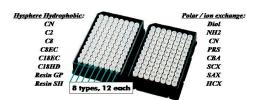


Figure 2 Method Development Cartridge Tray

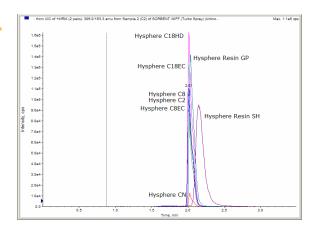


Figure 3: Recovery of Wafarin in serum samples.

From Figure 1 can be derived that C18HD gives the highest signal and also the best peak shape. Recovery is > 90%.

XLC-MS protocol

The developed method processes serum samples (calibration curve, QC and unknown) using the Symbiosis Pharma System and API-3000 System.



Figure 4: Symbiosis Pharma System

The XLC-MS method contains a protocol for:

- the Autosampler (injection and wash routine)
- the Online SPE (extraction and clean-up)
- the LC gradient
- MS settings*



^{*} The MS settings are stored in a separate MS acquisition file except when using the Analyst 1.4.1. software the XLC-MS method can be stored in the original Analyst acquisition method (.dam file).

Injection Routine

 $20\ \mu L$ samples are injected using a standard autosampler configuration.

Wash routine is performed with two wash solvents; Wash solvent1: 50% Acetonitrile- 50% Water with 0.1 % Formic Acid.

Wash solvent 2: 90% Acetonitrile- 10% Water.

Wash solvent	Wash volume
1	700 μL
2	700 μL
1	700 µL
2	700 µL
1	1500 μL

Table 1: wash routine autosampler.

SPE conditions

Cartriage:	1x2mm HySphere C18HD	
	(Spark Pn:0722.609)	
Solvation:	1 mL MeCN	5 mL/min
Equilibration:	1 mL 5% MeCN with	5 mL/min
	0.1 % Formic Acid	

Sample 1 mL 5% MeCN with 1 mL/min Loading: 0.1 % Formic Acid

Washing: 0.1 % Formic Acid

Washing: 1 mL 5% MeCN with 5 mL/min

0.1 % Formic Acid

Elution 2 min with LC gradient Table 2: SPE settings; Total SPE time is 2 min 30 sec.

LC conditions

Column: Water Xterra MS C18 4.6 x 50 mm. 3.5μ (Waters Pn:186000432) Mobile phase A: Mobile phase B: Time: Flowrate Perc. A Perc. B (mL/min)

Time:	Flowrate	Perc. A	Perc. B
(mm:ss)	(mL/min)		
00:01	0.75	60	40
00:30	0.75	60	40
01:00	0.75	10	90
02:00	0.75	10	90
02:15	0.75	60	40
02:45	0.75	60	40

Table 3: LC gradient.

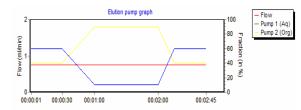


Figure 4: LC gradient.

MS settings

A Sciex API 3000 ms with a Turbo IonSpray is used. Before entering the MS the LC flow is split to give a 250 μL flow into the ms.

Neb:	15	
Cur:	15	
IS:	2500	
TEM:	450	
CAD	7	
EP	10	

Table 5: General parameters of the MS

	Warfarin	Propranolol	
Q1 Mass	309.10	260.17	
Q3 Mass	163.0	116.2	
Dwell (ms)	150	150	
DP	36	20	
FP	150	200	
CE	25	50	
CXP	8	30	

Table 6: Compound dependable settings.

Results

The following samples are prepared in new born calf serum using Propranolol (100 ng/mL) as internal standard.

Calibration standards: 0.1; 0.5; 1.0; 5.0;
 10; 50; 100; 500 ng/mL.

- QC samples: 0.1; 10; 500 ng/mL.

Chromatograms

Figures 5 and 6 are representative chromatograms of the upper and lower limits of the calibration standards indicate excellent quantitative suitability of the XLC-MS method.

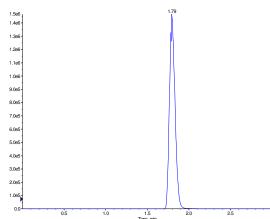


Figure 5: 500 ng/mL Warfarin

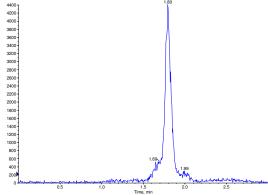


Figure 6: 0.1 ng/mL Warfarin

Linearity, Accuracy and Precision

A calibration curve was determined by combining the results of 3 repeated injections of the full set of calibration standards. This resulted in a R^2 of **0.999** with a 1/X weighting.

Exp. Conc.	Sample Name	%CV	Accuracy
0.10	0.1 ng/mL	13.54	84.94
0.50	0.5 ng/mL	6.47	92.58
1.00	1 ng/mL	5.10	97.42
5.00	5 ng/mL	3.17	106.33
10.00	10 ng/mL	2.93	108.92
50.00	50 ng/mL	1.26	103.40
100.00	100 ng/mL	0.44	108.72
500.00	500 ng/mL	2.35	97.69

Table 9: three combined calibration curves. (Number values used: 3 of 3)

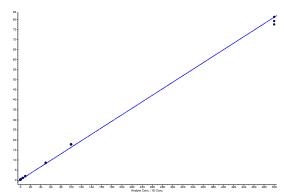


Figure 4: three combined calibration curves.

Expected Conc.	Sample Name	%CV	Accuracy
0.100	QC 0.1ng/mL	6.40	82.58
10.000	QC 10ng/mL	3.50	108.45
500.000	QC 500ng/mL	3.41	96.76

Table 10: three QC series (Number values used: 9 of 9)

Reproducibility

To determine the reproducibility of the XLC-MS method a batch of 170 samples containing 100 ng/mL Warfarin in Serum are processed in an overnight run. Figure 7 displays the peak area uncorrected for internal standard. The calculated RSD is 3.9%.

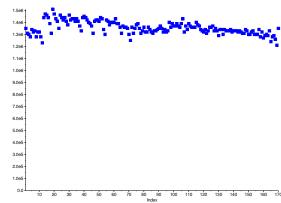


Figure 7: Overnight run of 170 serum samples.

Conclusions

From this study it is concluded that within a time frame of two days it is possible to develop a XLC-MS method with an absolute recovery >90%; run three sets of calibration standards with a linear range from 0.1-500 ng/mL (R2 of 0.999) with a accuracy between 85-110% and a precision of <15% CV; and process a batch of 170 samples with a reproducibility of 3.9% RSD.

The total XLC-MS cycle time consists of the sample preparation time + LC-MS runtime. Since the sample prep is executed in parallel with the LC, the total XLC-MS time is 2.5 minutes per sample*.

The batch of 170 samples was processed in 7hrs.50min $[(170 \times 2.75 \text{minutes}) + 2.5 \text{minutes}].$



About Spark

Since 1982 Spark has provided the HPLC and LC/MS markets with state-of-the-art autosamplers, column ovens and sample preparation solutions. Solid Phase Extraction with on-line elution into HPLC and LC/MS systems was pioneered by Spark and introduced in the early 90's. Spark, ISO 9001 certified, does basic research, product development, production, sales and marketing in-house, guaranteeing quality from start to finish. With 25% of the employees working in research and development Spark continues to invest in the future, making sure we can deliver the solutions you need to improve your business results. Innovation and quality are keywords when talking about our development efforts.

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^{*} The cycle time of the first sample is 2.75+2.5 minutes.